

## **Adjustable**

# HOLE SALV Inserts Assembly Required

#### Includes:

- 1 Base (1)
- 4 Arms (2)
- 4 M3 Screws (3)
- 2" 2-7/8" Center Spacers (8 total) (Fig 2. (4))
- 1 2.5mm Allen Wrench
- 1 1/4" Drill Stop (Fig 3. (5))
- 1 1-3/4" Stand-off Sleeve (Fig 3. (6))
- 1 Pipe-Pal Hole measure gauge (Fig 4.)

#### **Assembly Instructions. (Fig. 1)**

- 1. Place arms in the 4 slots in base.
- 2. Insert Screws into arm slots and fasten into base.
- 3. Place washer, then lock washer, and nut onto screws and tighten.

### How to adjust the Hole Saw Insert. (Fig. 2)

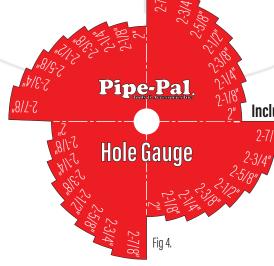
- 1. Loosen hardware so arms can move inside the base.
- 2. Insert desired Center Spacer into the base.
- 3. Push arms until the are completely against the center spacer.
- 4. Tighten Hardware with 2.5mm Allen Wrench.
- 5. Remove Center Spacer.

### Using the Hole Saw Insert. (Fig. 3)

- 1. Mount desired Hole Saw Cup (not included) on Arbor (not included)
- 2. Insert Stand-off Sleeve over drill bit.
- 3. Place the Adjustable Hole Saw insert onto drill fit.
- 4. Place drill stop on drill bit and fasten set screw with 2.5mm Allen Wrench.







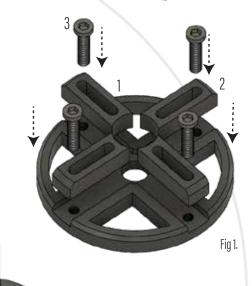






Fig 2.

